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RBW6305G03531-3G
Job Sheet 186861



Part No: RBW6305G03531-3G

Job Qty: 1 ea

Part Name: AW139 Input Flange/Gimbal Replacement Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 11/22/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6305G03531-3G Rev. D IPP Rev. A 18.09.24 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/22/18	11/22/18	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	1 pcs	11/22/18	11/22/18	0.00	1.00	Small Fab-4		MLC
120	QC	1 pcs	11/22/18	11/22/18	0.00	0.00	QC5		MLC
130	Packaging	1 pcs	11/22/18	11/22/18	0.00	0.00	Packaging3-1		NOV 27 2018
140	QC21-FG	1 Ea	11/22/18	11/22/18	0.00	0.00	QC21		NOV 27 2018

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1700-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
RBW6305G03531-3G-4 to RBW6305G03531-3G-2foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	5075949
N/A APP-1700-E	Case	1 Ea (1 ea)	90-Start up Operation	
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	5021040
N/A RBW6305G03531-3G-2	Top Foam use in case APP-1700-E	1 Ea (1 ea)	90-Start up Operation	
N/A RBW6305G03531-3G-3	Bottom Foam use in case APP-1700-E	1 Ea (1 ea)	90-Start up Operation	
N/A RBW6305G03531-3G-4	Location Placard 1	1 Ea (1 ea)	90-Start up Operation	
N/A RBW6305G03531-3G-5	Location Placard 2	1 Ea (1 ea)	90-Start up Operation	
N/A RBW6305G03531-3G-6	Hardware Assembly	1 Ea (1 ea)	110-Small Fab	
N/A RBW6305G11331-3G	Main Gear Box Input Pinion Ring Nut Wrench	1 Ea (1 ea)	110-Small Fab	5131977
N/A RBW6305G11631-3G	Pusher, Main Gear Box Input Flange Remover	1 Ea (1 ea)	110-Small Fab	
N/A RBW6305G11731-3G	Pusher, Main Gear Box Input Flange Installer	1 Ea (1 ea)	110-Small Fab	
N/A RBW6305G11831-3G	Puller, Main Gear Box Input Gimbal Removal	1 Ea (1 ea)	110-Small Fab	



Container No: S131992



Part: RBW6305G03531-3G

Job No: 186861

Serial No/Batch: 01-4607-04

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 11/27/18

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01-4607-04

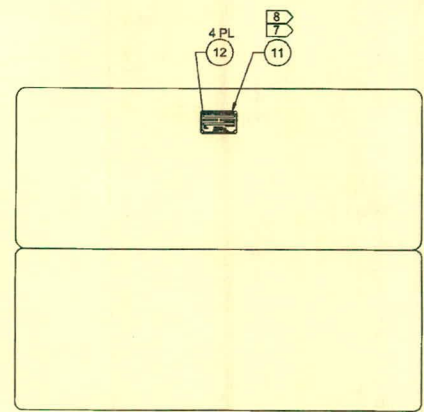
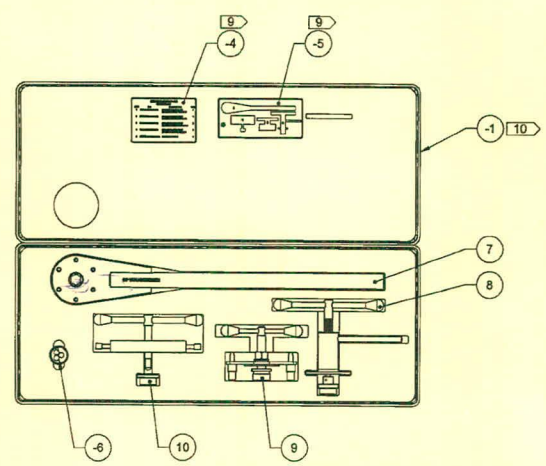
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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	4	683	0
	APP-1700-E	1	18	0
	RB41011	1	696	0
	RBW6305G03531-3G-2	1	1	0
	RBW6305G03531-3G-3	1	1	0
	RBW6305G03531-3G-4	1	1	0
	RBW6305G03531-3G-5	1	1	0
	RBW6305G03531-3G-6	1	1	0
110-Small Fab	RBW6305G11331-3G	1	0	0
	RBW6305G11631-3G	1	0	0
	RBW6305G11731-3G	1	0	0
	RBW6305G11831-3G	1	0	0
Part Specifications				
Specifications could not be found.				

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ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6305G03531-3G-1	PACKAGING ASSY
-4	1	RBW6305G03531-3G-4	LOCATION PLACARD 1
-5	1	RBW6305G03531-3G-5	LOCATION PLACARD 2
-6	1	RBW6305G03531-3G-6	HARDWARE ASSY
7	1	RBW6305G11331-3G	MAIN GEAR BOX INPUT PINION RING NUT WRENCH
8	1	RBW6305G11631-3G	MAIN GEAR BOX INPUT FLANGE REMOVER PULLER
9	1	RBW6305G11731-3G	MAIN GEAR BOX INPUT FLANGE INSTALLER PUSHER
10	1	RBW6305G11831-3G	MAIN GEAR BOX INPUT GIMBAL REMOVAL PULLER
11	1	RB41011	DART PLACARD
12	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



RBW6305G03531-3G AW139 INPUT FLANGE/GIMBAL REPLACEMENT TOOL KIT

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
 - X.XX = +/- 0.01" / +/- 0.5"
 - X.XXX = +/- 0.005" / +/- 0.1"
 - X.XXXX = +/- 0.0005" / +/- 0.05"
 - PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
 - 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
 - 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
 - 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

D	TEMPLATE PER DART STANDARDS, P/N CHANGED PER DART STANDARDS, SEE PREVIOUS PDFs REV FOR INFOs	18-795	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM	TOOL PART #	REV. D
CHECKED	VM	RBW6305G03531-3G	SHEET 1 OF 7
MFG. APPR.	DP	TITLE	SCALE
APPROVED	VM	AW139 INPUT FLANGE/GIMBAL REPLACEMENT TOOL KIT	NTS
DATE 9/4/2018		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND CONFIDENTIAL AND IS RELEASED ON THE CONDITION THAT IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	

